

COMPUTER INTEGRATED MANUFACTURING LAB B.E, VII Semester, Mechanical Engineering [As per Choice Based Credit System (CBCS) scheme]			
Course Code	17MEL77	CIE Marks	40
Number of Lecture Hours/Week	03 (1 Hour Instruction+ 2 Hours Laboratory)	SEE Marks	60
Total Hours	40	Exam Hours	03
Credits -02			

Course Objectives:

CLO1	To expose the students to the techniques of CNC programming and cutting tool path generation through CNC simulation software by using G-Codes and M-codes
CLO2	To educate the students on the usage of CAM packages and cut part on virtual CNC machine simulator.
CLO3	To make the students understand the importance of automation in industries through exposure to FMS, Robotics, and Hydraulics and Pneumatics.

Part-A

Manual CNC part programming for 2 turning and 2 milling parts. Selection and assignment of tools, correction of syntax and logical errors, and verification of tool path.

CNC part programming using CAM packages. Simulation of Turning, Drilling, Milling operations. 3 typical simulations to be carried out using simulation packages like: **CademCAMLab-Pro, Master-CAM.**

Program generation using software. Optimize spindle power, torque utilization, and cycle time. Generation and printing of shop documents like process and cycle time sheets, tool list, and tool layouts. Enter program, take tool offsets, cut part in single block and auto mode, measure the virtual part on screen in the virtual CNC machine simulator, for standard CNC control systems FANUC, FAGOR, HAAS and SINUMERIK.

Part B

(Only for Demo/Viva voce)

FMS (Flexible Manufacturing System): Programming of Automatic storage and Retrieval system (ASRS) and linear shuttle conveyor Interfacing CNC lathe, milling with loading unloading arm and ASRS to be carried out on simple components.

(Only for Demo/Viva voce)

Robot programming: Using Teach Pendant & Offline programming to perform pick and place, stacking of objects (2 programs).

Pneumatics and Hydraulics, Electro-Pneumatics: 3 typical experiments on Basics of these topics to be conducted.

Course Outcomes:

After studying this course, students will be able to:

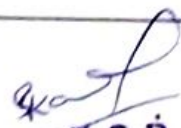
CLO1	Generate CNC Lathe part program for Turning, Facing, Chamfering, Grooving, Step turning, Taper turning, Circular interpolation etc.
CLO2	Generate CNC Mill Part programming for Point to point motions, Line motions, Circular interpolation, Contour motion, Pocket milling- circular, rectangular, Mirror commands etc.
CLO3	Use Canned Cycles for Drilling, Peck drilling, Boring, Tapping, Turning, Facing, Taper turning Thread cutting etc.
CLO4	Simulate Tool Path for different Machining operations of small components using CNC Lathe & CNC Milling Machine.
CLO5	Use high end CAM packages for machining complex parts; use state of art cutting tools and related cutting parameters; optimize cycle time; set up and cut part on.
CLO6	Understand & write programs for Robot control; understand the operating principles of hydraulics, pneumatics and electro pneumatic systems.

Scheme for Examination:

Two Questions from Part A - 60 Marks (30 +30)

Viva-Voce - 20 Marks

Total: 80 Marks


H.O.D.
Dept. Of Mechanical Engineering
Alva's Institute of Engg. & Technology
Mijar, MOODBIDRI - 574 225

Project Work, Phase I

Course	Code	Credits	L-T-P	Assessment		Exam Duration
				SEE	CIA	
Project Work, Phase I	17MEP78	2	0-3-0	100	-	-