

TRIBOLOGY
B.E, VII Semester, Mechanical Engineering
[As per Choice Based Credit System (CBCS) scheme]

Course Code	17ME742	CIE Marks	40
Number of Lecture Hours/Week	03	SEE Marks	60
Total Number of Lecture Hours	40 (8 Hours per Module)	Exam Hours	03

Credits –03

Course Objectives:

- To educate the students on the importance of friction, the related theories/laws of sliding and rolling friction and the effect of viscosity of lubricants.
- To expose the students to the consequences of wear, wear mechanisms, wear theories and analysis of wear problems.
- To make the students understand the principles of lubrication, lubrication regimes, theories of hydrodynamic and the advanced lubrication techniques.
- To expose the students to the factors influencing the selection of bearing materials for different sliding applications.
- To introduce the concepts of surface engineering and its importance in tribology.

Module - 1

Introduction to tribology: Historical background, practical importance, and subsequent use in the field.

Lubricants: Types and specific field of applications. Properties of lubricants, viscosity, its measurement, effect of temperature and pressure on viscosity, lubrication types, standard grades of lubricants, and selection of lubricants.

Module - 2

Friction: Origin, friction theories, measurement methods, friction of metals and non-metals.

Wear: Classification and mechanisms of wear, delamination theory, debris analysis, testing methods and standards. Related case studies.

Module - 3

Hydrodynamic journal bearings: Friction forces and power loss in a lightly loaded journal bearing, Petroff's equation, mechanism of pressure development in an oil film, and Reynold's equation in 2D.

Introduction to idealized journal bearing, load carrying capacity, condition for equilibrium, Sommerfeld's number and its significance; partial bearings, end leakages in journal bearing, numerical examples on full journal bearings only.

Module - 4

Plane slider bearings with fixed/pivoted shoe: Pressure distribution, Load carrying capacity, coefficient of friction, frictional resistance in a fixed/pivoted shoe bearing, center of pressure, numerical examples.

Hydrostatic Lubrication: Introduction to hydrostatic lubrication, hydrostatic step bearings, load carrying capacity and oil flow through the hydrostatic step bearing, numerical examples.

Module - 5

Bearing Materials: Commonly used bearings materials, and properties of typical bearing materials. Advantages and disadvantages of bearing materials.

Introduction to Surface engineering: Concept and scope of surface engineering.

Surface modification – transformation hardening, surface melting, thermo chemical processes.

Surface Coating – plating, fusion processes, vapour phase processes.

Selection of coating for wear and corrosion resistance.

Course outcomes:


1. Understand the fundamentals of tribology and associated parameters.
2. Apply concepts of tribology for the performance analysis and design of components experiencing relative motion.
3. Analyse the requirements and design hydrodynamic journal and plane slider bearings for a given application.
4. Select proper bearing materials and lubricants for a given tribological application.
5. Apply the principles of surface engineering for different applications of tribology.

TEXT BOOKS:

1. "Introduction to Tribology", B. Bhushan, John Wiley & Sons, Inc., New York, 2002
2. "Engineering Tribology", Prasanta Sahoo, PHI Learning Private Ltd, New Delhi, 2011.
3. "Engineering Tribology", J. A. Williams, Oxford Univ. Press, 2005.

REFERENCE BOOKS

1. "Introduction to Tribology in bearings", B. C. Majumdar, Wheeler Publishing.
2. "Tribology, Friction and Wear of Engineering Material", I. M. Hutchings, Edward Arnold, London, 1992.
3. "Engineering Tribology", G. W. Stachowiak and A. W. Batchelor, Butterworth-Heinemann, 1992.
4. "Friction and Wear of Materials", Ernest Rabinowicz, John Wiley & sons, 1995.
5. "Basic Lubrication Theory", A. Cameron, Ellis Hardwoods Ltd., UK.
6. "Handbook of tribology: materials, coatings and surface treatments", B. Bhushan, B.K. Gupta, McGraw-Hill, 1997.


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