

Scheme of Examination:

ONE question from part -A: 20 Marks

ONE question from part -B: 20 Marks

Viva -Voice: 10 Marks

Total : 50 Marks

**MECHANICAL MEASUREMENTS AND METROLOGY
LABORATORY**

Sub Code	: 10MEL 37B / 47B	IA Marks	: 25
Hrs/week	: 03	Exam Hours	: 03
Total Lecture Hrs	: 48	Exam Marks	: 50

PART-A: MECHANICAL MEASUREMENTS

1. Calibration of Pressure Gauge
2. Calibration of Thermocouple
3. Calibration of LVDT
4. Calibration of Load cell
5. Determination of modulus of elasticity of a mild steel specimen using strain gauges.

PART-B: METROLOGY

1. Measurements using Optical Projector / Toolmaker Microscope.
2. Measurement of angle using Sine Center / Sine bar / bevel protractor
3. Measurement of alignment using Autocollimator / Roller set
4. Measurement of cutting tool forces using
 - a) Lathe tool Dynamometer
 - b) Drill tool Dynamometer.
5. Measurement of Screw thread Parameters using Two wire or Three-wire method.
6. Measurements of Surface roughness, Using Tally Surf/Mechanical Comparator
7. Measurement of gear tooth profile using gear tooth vernier /Gear tooth micrometer
8. Calibration of Micrometer using slip gauges
9. Measurement using Optical Flats

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FOUNDRY AND FORGING LABORATORY

Sub Code	: 10MEL 38A / 48A	IA Marks	: 25
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PART – A

1. Testing of Moulding sand and Core sand

Preparation of sand specimens and conduction of the following tests:

- 1 Compression, Shear and Tensile tests on Universal Sand Testing Machine.
- 2 Permeability test
- 3 Core hardness & Mould hardness tests.
- 4 Sieve Analysis to find Grain Finest number of Base Sand
- 5 Clay content determination in Base Sand

PART – B

2. Foundry Practice

Use of foundry tools and other equipments.

Preparation of moulds using two moulding boxes using patterns or without patterns. (Split pattern, Match plate pattern and Core boxes).

Preparation of one casting (Aluminum or cast iron-Demonstration only)

PART – C

3. Forging Operations :

- Calculation of length of the raw material required to do the model.

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H.O.D.

Dept. Of Mechanical Engineering
Alva's Institute of Engg. & Technology
Mijar, MOODBIDRI - 574 225